



American Hakko Products, Inc.

# PRODUCT BULLETIN

**Bulletin No:** PB451  
**Issue Date:** 12-15-2020  
**Effective Date:** 1-5-2021

**Description/Title:**  
New Solder Feed Tube Unit and Guide Pipes

**Part Nos:**  
Tube Units – C5056, C5057, C5058, C5059  
Guide Pipes – B5268, B5269, B5270, B5271, B5272,  
B5273, B5274, B5275  
Receptacles – B5265, B5266, B5267



**Specification:**

Tube Unit	Solder Wire Diameter	Guide Pipe	Compatible Handpiece + Receptacle (for Applicable Holder)
C5056	0.6 mm – 0.65 mm	B5268	FM-2027 + B5265 (for FH200-01/02 Holder) FX-1001 + B5266 (for FH800-51BY Holder)
	0.8 mm	B5269	
	1.0 mm	B5270	
C5057	1.2 mm	B5271	
C5058	0.6 mm – 0.65 mm	B5272	FM-2030 + B5265 (for FH200-01/02 Holder) FX-8002 + B5265 (For FH200-01/02 Holder) FX-8801 + B5267 (For FH800-03BY/FH801-81 Holders) FX-8805 + B5267 (For FH800-03BY/FH801-81 Holders)
	0.8 mm	B5273	
	1.0 mm	B5274	
C5059	1.2 mm	B5275	

**Comments:**

HAKKO has added improved solder feeder tube units and guide pipes so that the solder is fed from the bottom of the iron. This directs the solder in such a way to create a better heat bridge effect when soldering and more closely replicates the soldering process when solder is fed by hand. The new feeder tube units are easier to assemble and more ergonomic which makes holding the iron feel more natural. The guide pipe position is moved as close as possible to the soldering iron tip to improve accessibility for the iron, and due to the bottom feed position, flux vapors and smoke that rise from the soldering iron are less likely to foul the end which can lead to solder jams at the feeder.

These new tube units are compatible with most HAKKO soldering iron handpieces and use a special receptacle that is adapted for the guide pipe and are easy to install on your existing iron holder.

For tips that use a groove or bifurcated design, HAKKO still recommends the conventional solder feeding tube units and guide pipes that feed from above.

For more information, please visit [www.HakkoUSA.com](http://www.HakkoUSA.com), e-mail [Support@HakkoUSA.com](mailto:Support@HakkoUSA.com), or call 1-800-88-HAKKO (42556).

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